

CHAPTER

24

Not Used

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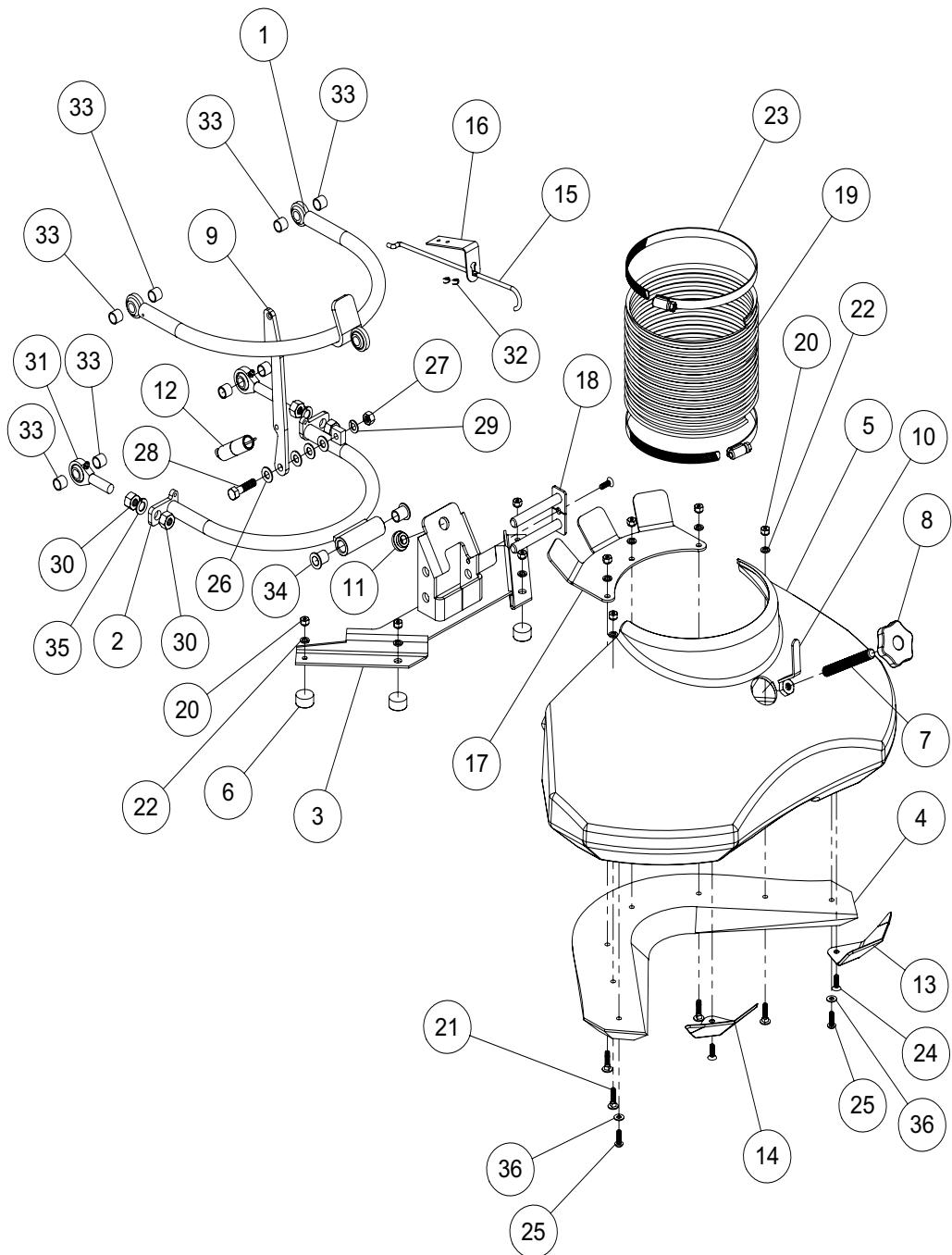
CHAPTER

25

Vacuum Section

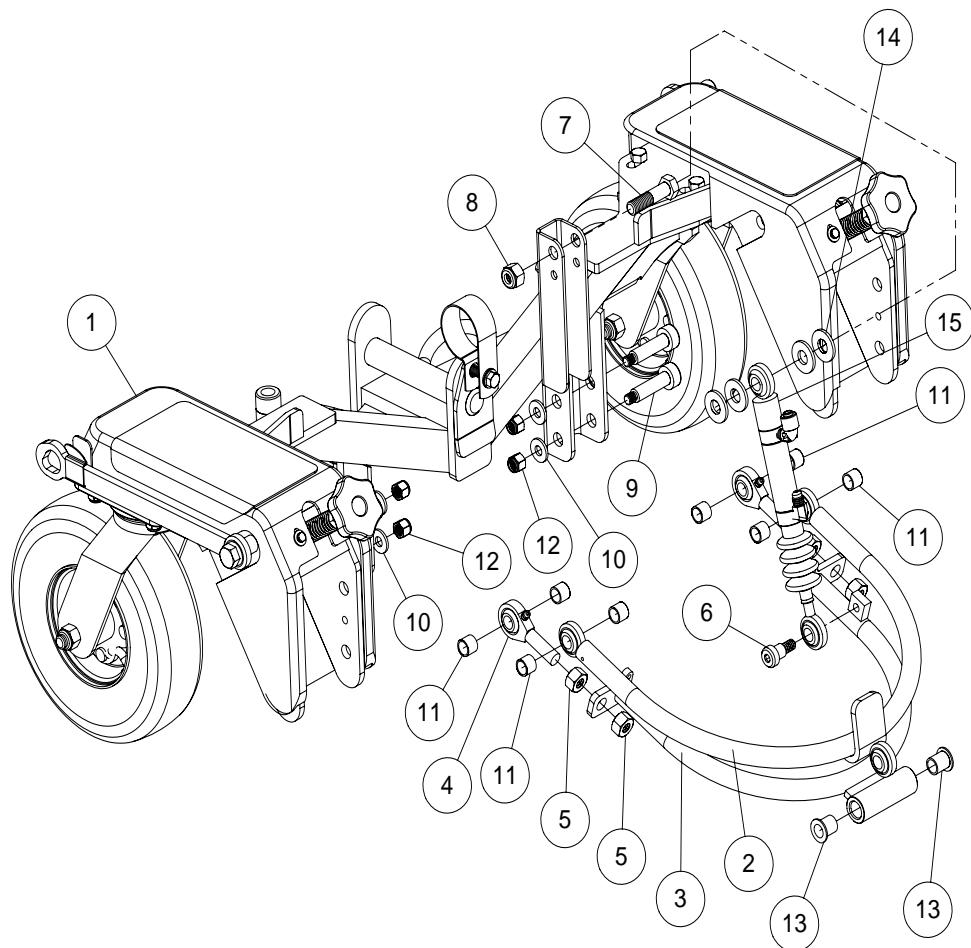
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Drawing : A67470 - Nozzle

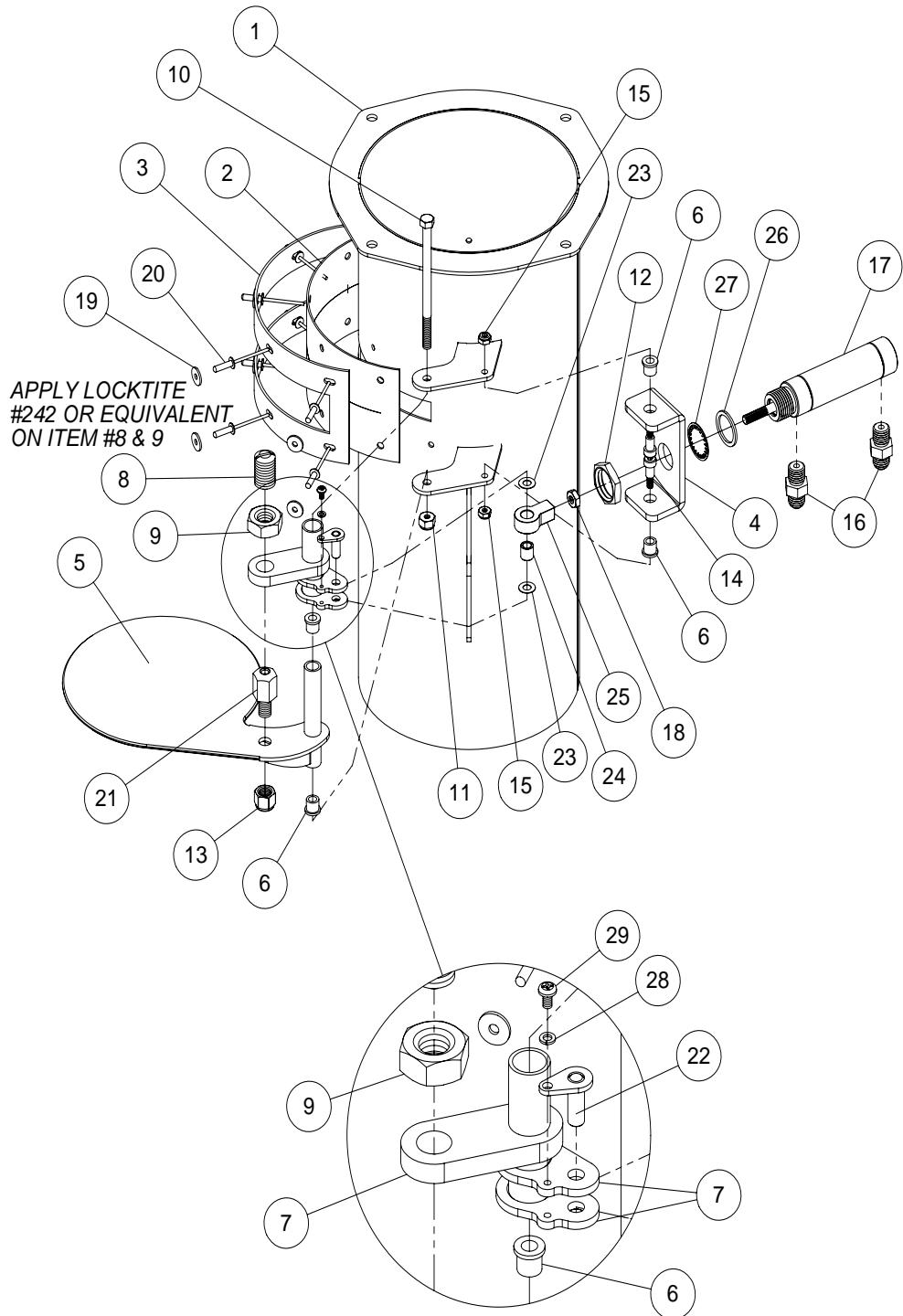
ITEM NO.	PART NUMBER	DESCRIPTION	QUANTITY
1	67353	UPPER NOZZLE ARM	1
2	67355	LOWER NOZZLE ARM	1
3	67352	NOZZLE SUPPORT	1
4	67350	NOZZLE SKATE	1
5	67327	NOZZLE	1
6	67434	RUBBER MOUNT	4
7	66257	THREADED ROD Ø 1/2" - 13 UNC. X 4-1/2" Lg.	1
8	60910	ADJUSTING KNOB	1
9	67361	PIVOT LEG	1
10	67365	STOPPER ASSY	1
11	65135	TOP PANEL BUSHING	1
12	67371	SPRING PS 300 NOZZLE	1
13	67425	SKID PAD	1
14	67578	SKID PAD RIGHT	1
15	67430	PULL ROD	1
16	67431	PULL ROD BRACKET	1
17	67433	NOZZLE REINFORCEMENT	1
18	65530	NOZZLE ARM PIVOT	2
19	65745	SUCTION HOSE 7"	1
20	90020	LOCK NUT Ø 1/4" - 20 UNC	9
21	90900	CARRIAGE BOLT Ø 1/4" - 20 UNC. X 1" Lg.	5
22	90018	LOCK WASHER Ø 1/4"	9
23	66498	CLAMP HOSE 7"	2
24	90048	FLAT C'SUNK HD SCREW Ø 1/4" - 20 UNC X 3/4" Lg.	3
25	90874	ROUND HEAD CAP SCREW Ø 1/4" - 20 UNC X 3/4" Lg.	2
26	67078	NYLON WASHER Ø 3/8" X 1/16" Thk.	4
27	90093	NUT Ø 3/8" - 16 UNC.	1
28	90067	BOLT HEX HEAD Ø 3/8" - 16 UNC X 1-1/2" Lg.	1
29	90065	LOCK WASHER Ø 3/8	1
30	90010	HEX. NUT Ø 1/2" - 13 UNC.	4
31	3203	ROD END Ø 1/2"	2
32	90006	LOCK NUT # 10 - 32 UNF	2
33	65426	BUSHING,SLEEVE,1/2" I.D.x5/8" O.D.x1/2" LG.	8
34	65758	BRONZE FLANGE BUSHING Ø 1/2" I.D. X Ø 5/8" O.D. X 3/4" Lg.	2
35	90013	LOCK WASHER Ø 1/2"	2
36	90005	WASHER # 10	2



Drawing : A67573 - Hydraulic Raise/Lower Nozzle Option

ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	(SEE DRAWING A67530)	SWIVEL BEAM	1
2	67353	UPPER NOZZLE ARM	1
3	67355	LOWER NOZZLE ARM	1
4	3203	ROD END Ø 1/2"	2
5	90010	HEX. NUT Ø 1/2" - 13 UNC.	4
6	65712	SHOULDER SCREW Ø 1/2" X 1 1/2" Lg.	1
7	90014	BOLT HEX. HEAD Ø 1/2" - 13 UNC X 2" Lg.	1
8	90009	LOCK NUT Ø 1/2" - 13 UNC.	1
9	65713	SHOULDER BOLT 1/2" X 1 3/4"	4
10	90066	WASHER Ø 3/8"	4
11	65426	BUSHING PARALLEL SPACER	8
12	90046	LOCK NUT Ø 3/8" - 16 UNC.	4
13	65758	BRONZE FLANGE BUSHING Ø 1/2" I.D. X Ø 5/8" O.D. X 3/4" Lg.	2
14	90441	WASHER Ø 1/2"	4
15	68136	NOZZLE CYLINDER ASSEMBLY	1

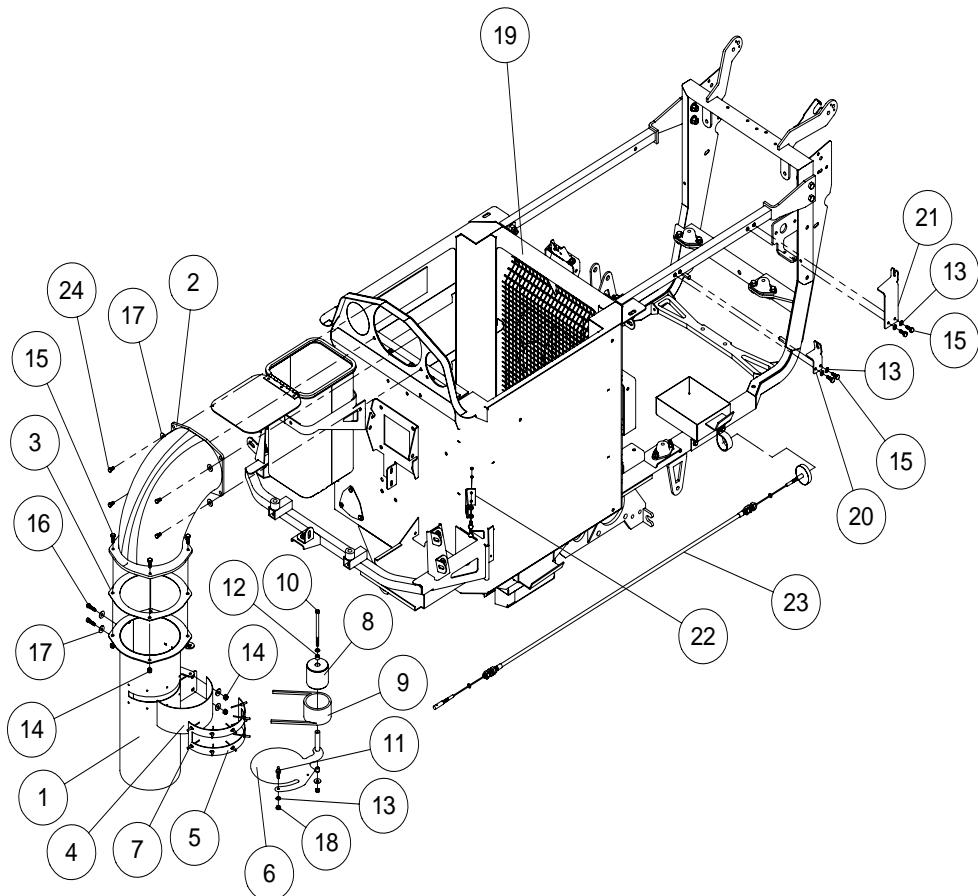
Bill of Material : A67573 - Hydraulic Raise/Lower Nozzle Option



Drawing : A67565 - Hydraulic Guillotine Activation Option (Second Generation)

ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	65217	SUCTION TUBE	1
2	66037	GUILLOTINE GASKET	1
3	65443	TUBE SADDLE	1
4	67280	CYLINDER AXIS	1
5	67294	GUILLOTINE FOR HYDRAULIC OPTION	1
6	66039	FLANGE BEARING GATE VALVE	4
7	67985	LEVER ARM ASS'Y	1
8	67296	BALL PLUNGER	1
9	90086	JAM NUT Ø 5/8" - 11 UNC.	1
10	90055	BOLT HEX HEAD Ø 1/4" -20UNC X 4" LG	1
11	90020	LOCK NUT Ø 1/4" - 20 UNC	1
12	(COMES WITH 67298)	HYDRAULIC CYLINDER NUT	1
13	90046	LOCK NUT Ø 3/8" - 16 UNC.	1
14	90789	SHOULDER SCREW 1/4" X 3/8" Lg.	2
15	90006	LOCK NUT # 10 - 32 UNF	2
16	4242	HYDRAULIC FITTING STRAIGHT (MNPT-02/MJIC-04)	2
17	68010	GUILLOTINE CYLINDER	1
18	90268	JAM NUT Ø 1/4" X 28 UNF.	1
19	67455	WASHER FOR GUILLOTINE GASKET	10
20	67454	RIVET FOR GUILLOTINE GASKET	10
21	67983	BALL STAND	1
22	67992	AXLE ASSY	1
23	91003	BRASS FLAT WASHER 1/4" I.D. X 1/2" O.D. X .016" THK	2
24	68027	SLEEVE BRONZE BUSHING 1/4" I.D. X 3/8" O.D. X 3/8" LG	1
25	67984	GUILLOTINE ROD END	1
26	90244	WASHER Ø 3/4" CC	1
27	67298	TOOTH LOCK WASHER	1
28	90246	LOCK WASHER # 6	1
29	90334	CROSS MACHINE SCREW ROUND Ø 6-32 X 3/8" lg	1

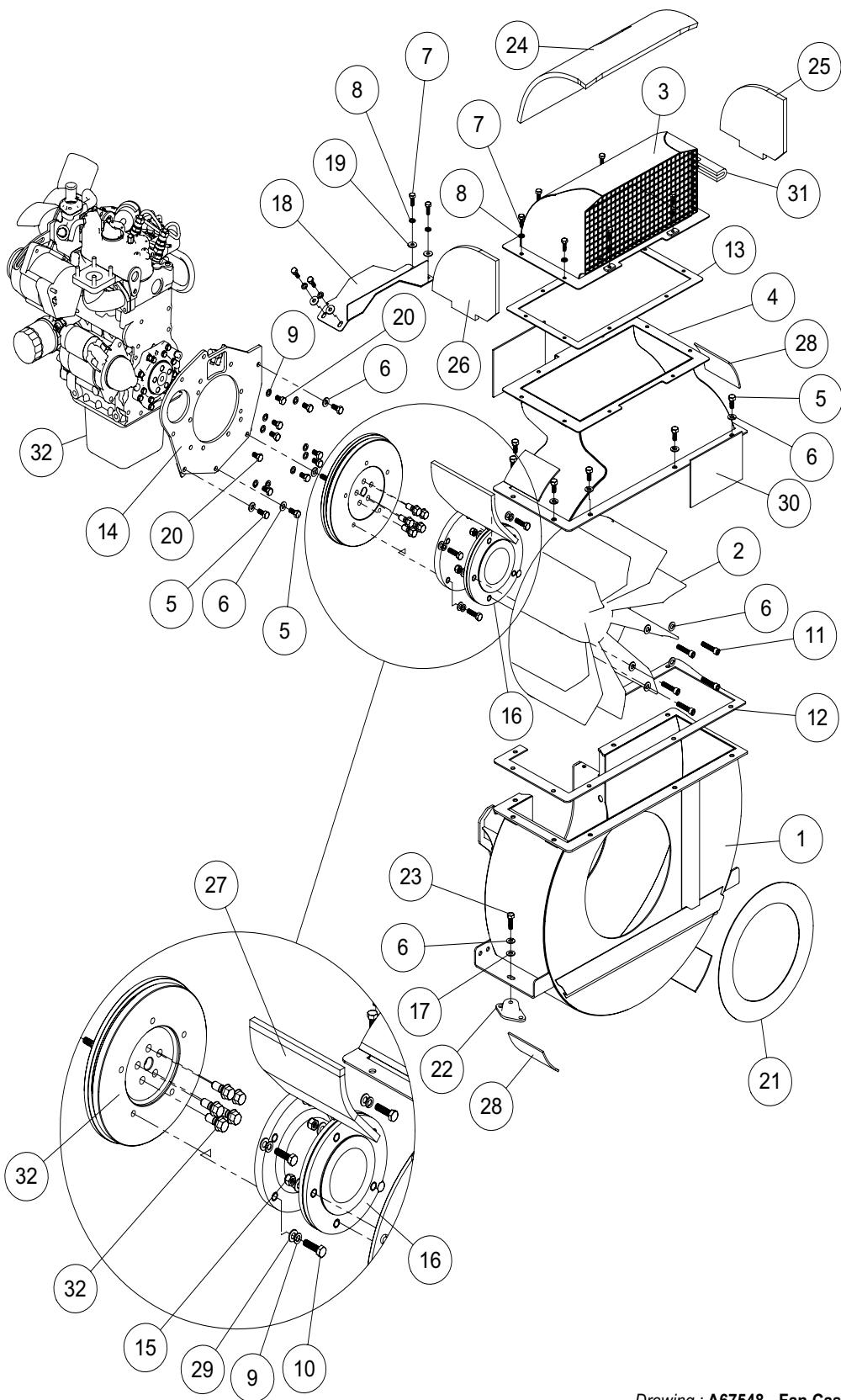
Bill of Material : A67565 - Hydraulic Guillotine Activation Option (Second Generation)



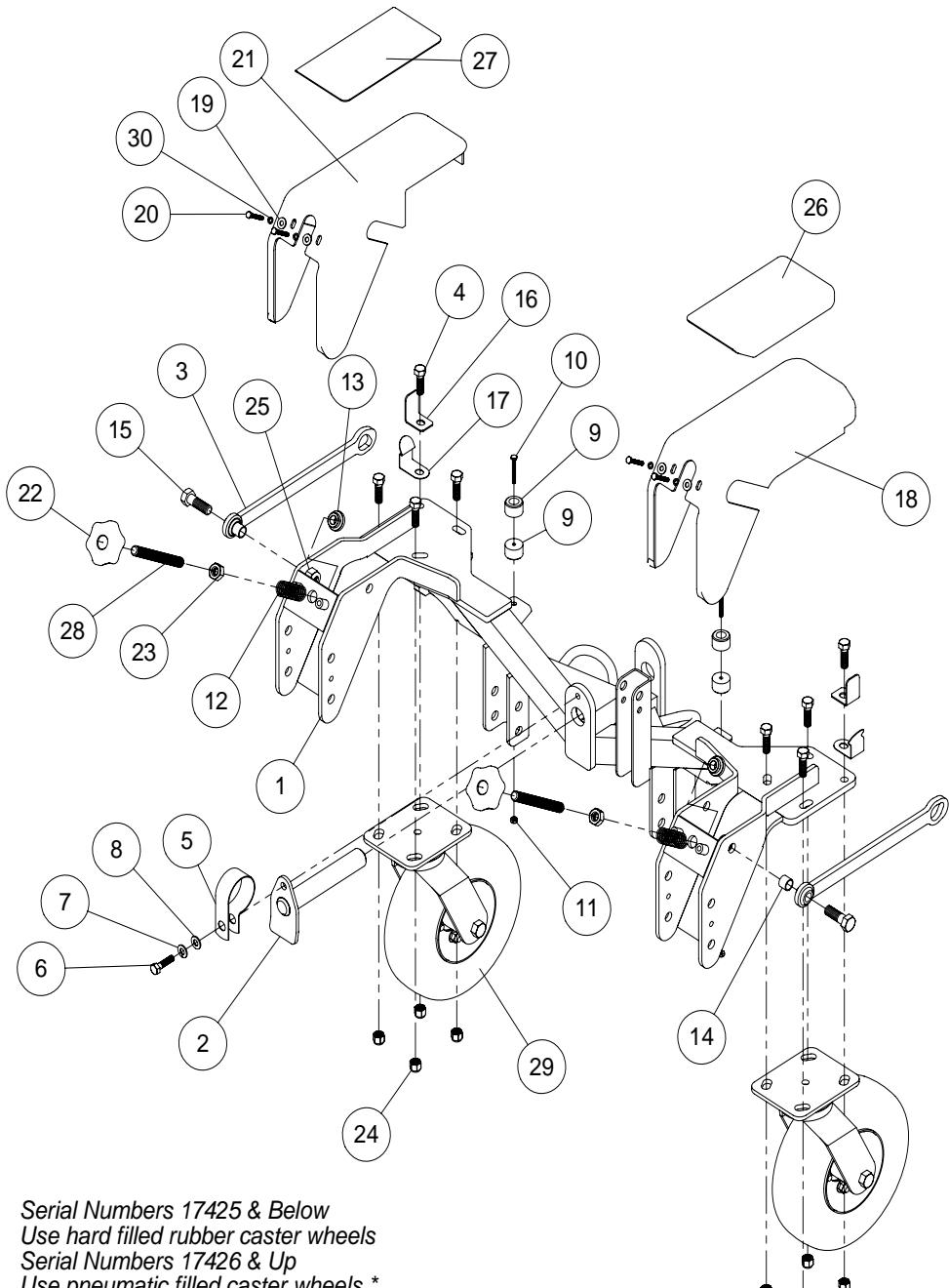
Drawing : A67539 - Vacuum Suction Tube & Cable Operated Guillotine

ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	65217	SUCTION TUBE	1
2		SUCTION ELBOW	1
3	66171	SUCTION TUBE GASKET	1
4	66037	GUILLOTINE RUBBER	1
5	65443	TUBE SADDLE	1
6	66023	GUILLOTINE	1
7	67454	RIVET FOR GUILLOTINE GASKET	10
8	66071	GUILLOTINE SPRING SPACER	1
9	66076	GUILLOTINE SPRING	1
10	90055	BOLT HEX HEAD Ø 1/4 -20UNC X 4" LG	1
11	66377	GUILLOTINE CABLE BALL JOINT CONNECTOR	1
12	66039	FLANGE BEARING GATE VALVE	2
13	90018	LOCK WASHER Ø 1/4"	8
14	90020	LOCK NUT Ø 1/4" - 20 UNC	6
15	90021	BOLT HEX. HEAD Ø 1/4" - 20 UNC. X 3/4" Lg.	10
16	90003	BOLT HEX. HD 1/4-20 UNC. X 1" Lg.(FULL THREAD)	2
17	90004	WASHER Ø 1/4"	10
18	90017	HEX. NUT Ø 1/4" - 20 UNC.	2
19	67549	FRAME ASSEMBLY	1
20	66070	RETAINING CABLE BRACKET # 2	1
21	66069	RETAINING CABLE BRACKET # 1	1
22	66068	RETAINING CABLE SIDE BRACKET	1
23	66078	GUILLOTINE CABLE "T" CABLE	1
24	90051	BOLT HEX. HEAD Ø 1/4" X 20 UNC. X 1/2" Lg.	4

Bill of Material : A67539 - Vacuum Suction Tube & Cable Operated Guillotine


Drawing : A67548 - Fan Casing

ITEM NO.	PART NUMBER	DESCRIPTION	QUANTITY
1	65150	LOWER VOLUTE	1
2	65131	FAN CASTING	1
3	65357	OUTLET DUCT	1
4	65414	UPPER VOLUTE	1
5	90022	BOLT HEX. HEAD Ø 5/16" - 18 UNC. X 3/4" Lg.	12
6	90023	LOCK WASHER Ø 5/16"	19
7	90021	BOLT HEX. HEAD Ø 1/4" - 20 UNC. X 3/4" Lg.	12
8	90018	LOCK WASHER Ø 1/4"	12
9	90752	LOCK WASHER Ø M8	14
10	66630	BOLT HEX HEAD Ø M8 X 1.25 X 30mm lg. TORQUE:24 lb-ft	5
11	90846	SOCKET HEAD Ø 5/16" -18 UNC X 1-1/2" . TORQUE:49 lb-ft max	5
12	65828	LOWER VOLUTE SEAL	1
13	65827	UPPER VOLUTE SEAL	1
14	65455	ENGINE PLATE	1
15	90000	LOCK NUT Ø 5/16" - 18 UNC.	5
16	66631	FAN ADAPTER	1
17	90001	WASHER Ø 5/16"	7
18	65215	BELL HOUSING COVER	1
19	90004	WASHER Ø 1/4"	4
20	90707	BOLT HEX. HEAD Ø M8 - 1.25 X 16 mm. Lg.	9
21	65681	VOLUTE SEAL	1
22	65751	ENGINE RUBBER MOUNT	2
23	90075	HEX BOLT Ø 5/16" - 18 UNC X 1" Lg.	2
24	66287	OUTLET DUCK TOP NOISE BARRIER	1
25	66288	OUTLET DUCK SIDE NOISE BARRIER	1
26	66380	OUTLET DUCK SIDE NOISE BARRIER	1
27	66281	UPPER VOLUTE CUT-OFF NOISE BARRIER	1
28	66321	ANTI-VIBRATION PAD # 7	4
29	90757	WASHER Ø M8	5
30	66318	ANTI-VIBRATING PAD # 4	2
31	66429	TRIM OUTLET DUCT FLANGE	1
32	65754	ENGINE, DIESEL 2 CYL (PS300)	1



Serial Numbers 17425 & Below

Use hard filled rubber caster wheels

Serial Numbers 17426 & Up

*Use pneumatic filled caster wheels **

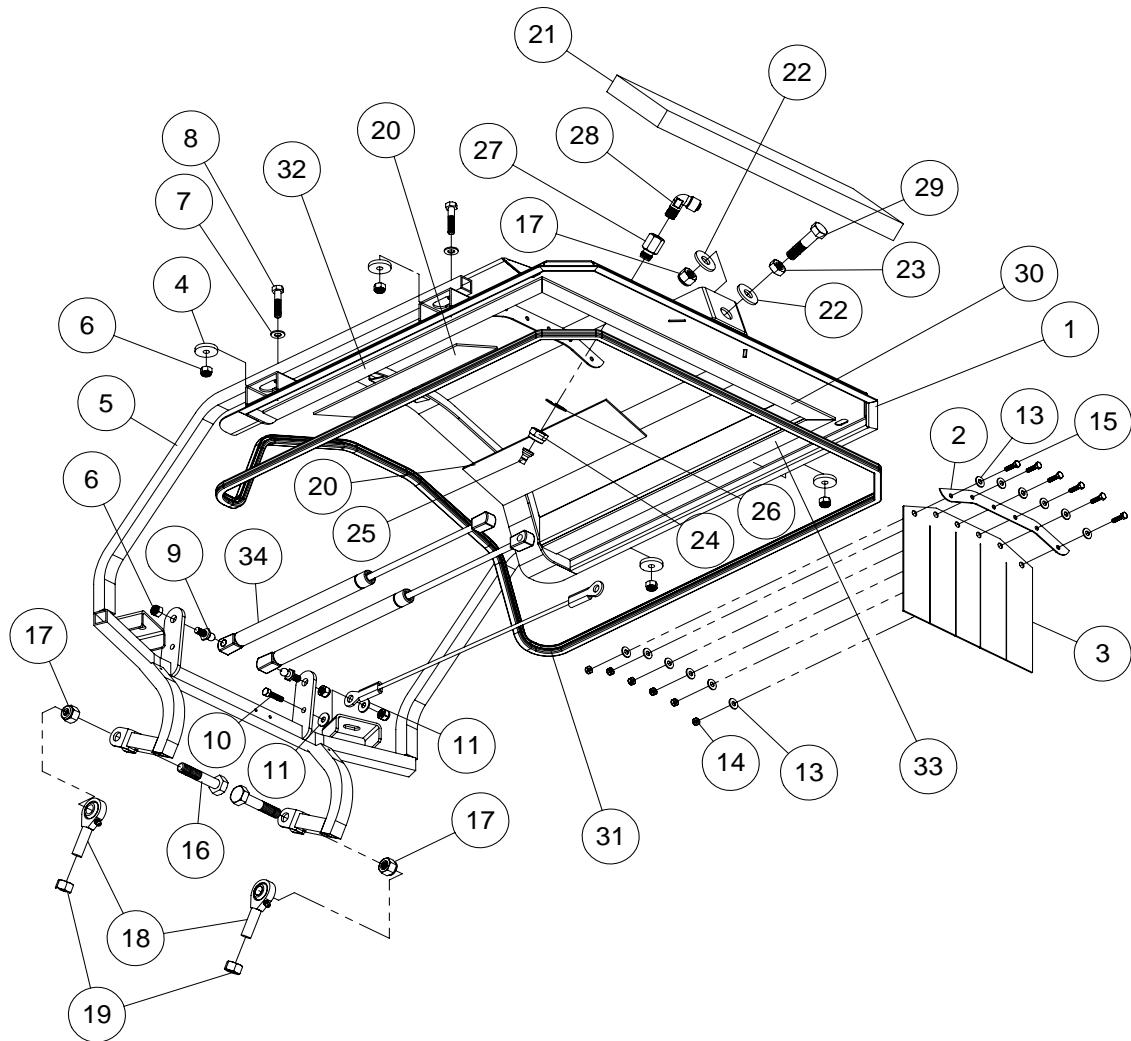
- Replacement Bearing P/N: 68083 (Req. 2 per wheel)
- Replacement Bushing P/N: 68084 (Req. 2 per wheel)
- Replacement Castor Wheel Kit P/N: 68082
(includes 1 wheel + 2 Bearings + 2 bushing)

** Hard filled rubber can also be install
in special environment application**

Drawing : A67530 - Swivel Beam

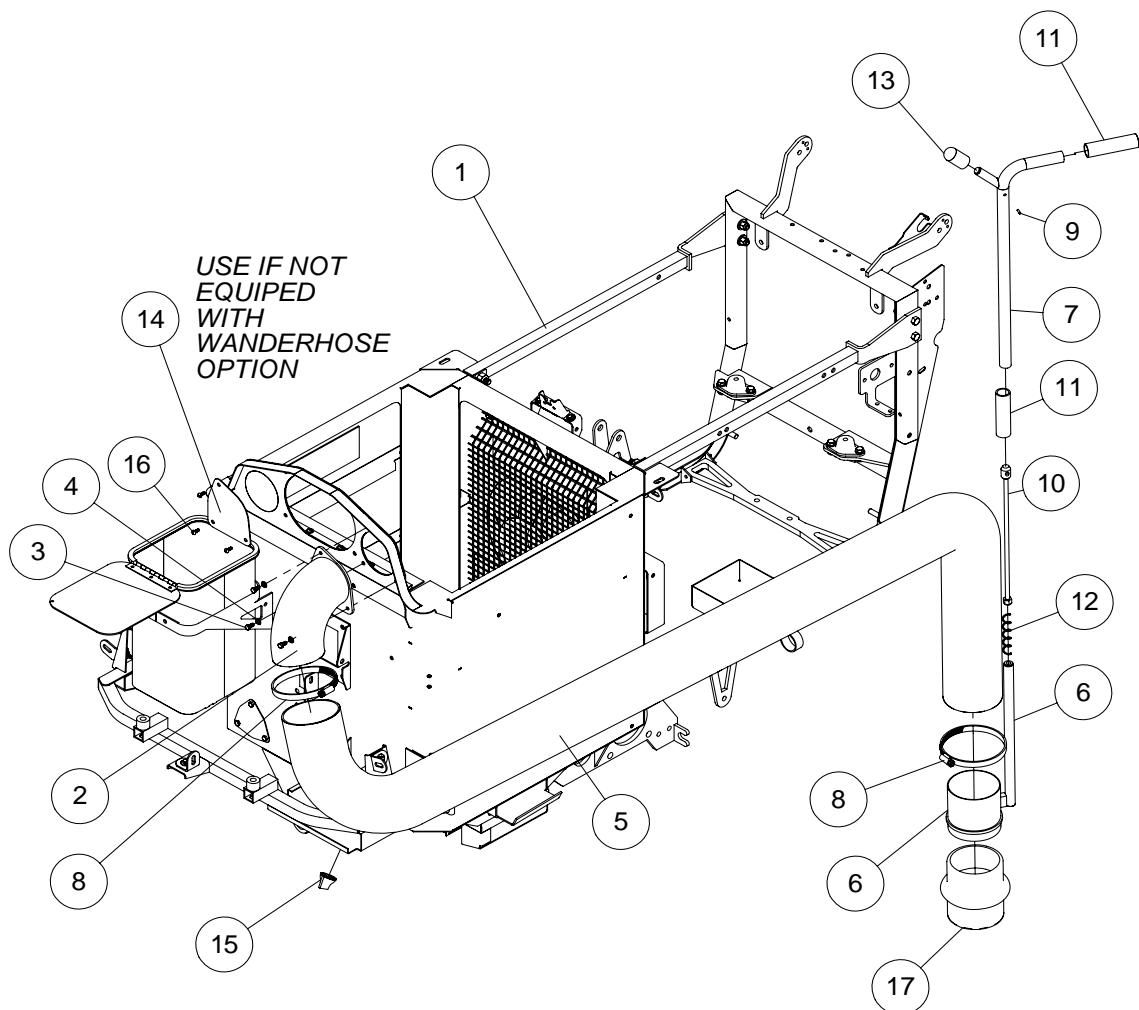
ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	65053	SWIVEL BEAM	1
2	65055	SWIVEL BEAM SHAFT	1
3	66603	BRUSH RETAINING ARM	2
4	90042	BOLT HEX. HEAD Ø 3/8" - 16 UNC. X 1-1/4" Lg.	8
5	25233	HOSE CLAMP (CL-29)	1
6	90043	BOLT HEX. HEAD Ø 5/16" - 18 UNC. X 1-1/4" Lg.	1
7	90023	LOCK WASHER Ø 5/16"	1
8	90001	WASHER Ø 5/16"	1
9	66121	RECESSED PUMPER PLATE TOP	4
10	90044	BOLT HEX. HEAD # 10 - 32 UNF. X 1-1/2" Lg.	2
11	90006	LOCK NUT # 10 - 32 UNF	2
12	65780	SPRING	2
13	65135	TOP PANEL BUSHING	2
14	65426	BUSHING PARALLEL SPACER	2
15	90045	BOLT HEX. HEAD Ø 1/2 - 13 UNC. 1-1/2" Lg.	2
16	67198	RETAINING BRACKET	2
17	67197	RETAINING CLIP	2
18	65901	CASTOR COVER LEFT HAND	1
19	90005	WASHER # 10	4
20	90080	BOLT HEX. HEAD # 10 - 32 UNF. X 1-1/4" Lg.	4
21	65902	CASTOR COVER RIGHT HAND	1
22	60910	ADJUSTING KNOB	2
23	90012	JAM NUT Ø 1/2" - 20 UNF.	2
24	90046	LOCK NUT Ø 3/8" - 16 UNC.	8
25	90009	LOCK NUT Ø 1/2" - 13 UNC.	2
26	66794	CASTOR WHEEL ANTI-SLIP	1
27	66795	CASTOR WHEEL ANTI-SLIP	1
28	66257	THREADED ROD Ø 1/2" - 13 UNC. X 4-1/2" Lg.	2
29	68123	CASTER WHEEL (FRONT PNEUMATIC)	2
30	90056	WASHER,SPRING LOCK,Ø #10	4

Bill of Material : A67530 - Swivel Beam



Drawing : A67503 - Vacuum Cover

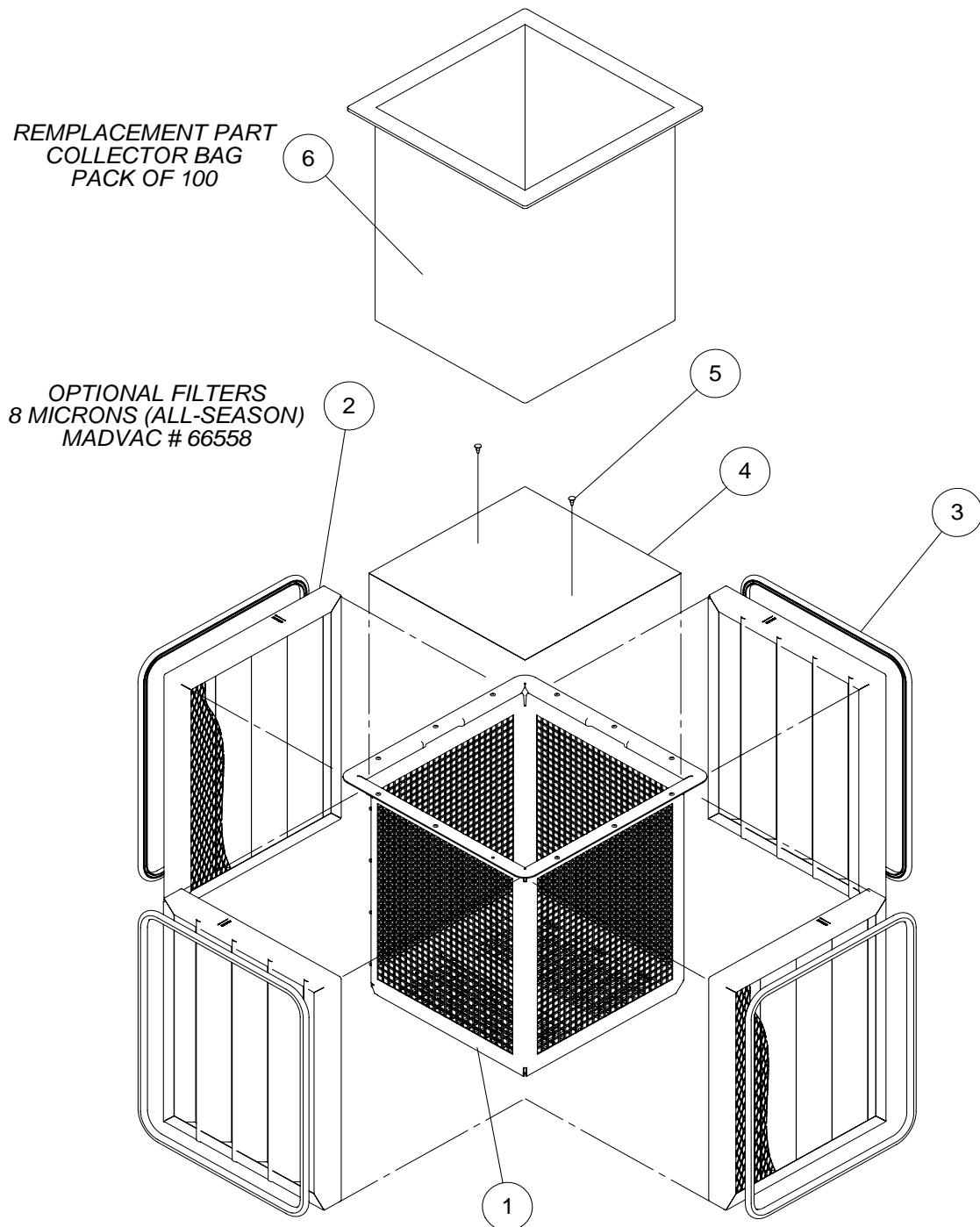
ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	65039	COVER	1
2	65507	TRASH DEFLECTOR RETAINER	1
3	65707	TRASH DEFLECTOR	1
4	65968	WASHER	4
5	65427	COVER PIVOT FRAME	1
6	90000	LOCK NUT Ø 5/16" - 18 UNC.	7
7	90001	WASHER Ø 5/16"	4
8	90002	BOLT HEX. HEAD Ø 5/16" - 18 UNC. X 1-1/2" Lg.	4
9	66120	BALL JOINT	2
10	90003	BOLT HEX. HD 1/4-20 UNC. X 1" Lg.(FULL THREAD)	1
11	90004	WASHER Ø 1/4"	2
12	66170	RETAINING CABLE	1
13	90005	WASHER # 10	12
14	90006	LOCK NUT # 10 - 32 UNF	6
15	90007	BOLT HEX. HEAD # 10 - 32 UNF. X 3/4" Lg.	6
16	90008	BOLT HEX. HEAD Ø 1/2" - 13 UNC. X 2-1/2" Lg.	2
17	90009	LOCK NUT Ø 1/2" - 13 UNC.	3
18	3203	ROD END Ø 1/2"	2
19	90010	HEX. NUT Ø 1/2" - 13 UNC.	2
20	66316	ANTI-VIBRATION PAD # 2	2
21	66299	FAN NOISE ABSORBTION PAD	1
22	90011	WASHER Ø 1/2" AA	2
23	90270	JAM NUT Ø 1/2" X 13 UNC	1
24	65854	WATER SPRAY NOZZLE TIP RETAINER	1
25	65855	WATER SPRAY NOZZLE TIP	1
26	67417	EXTERNAL RETAINING RING	1
27	66657	NOZZLE BODY	1
28	66658	WATER FITTING 90° (Pipe-04/Barb-04)	1
29	90014	BOLT HEX. HEAD Ø 1/2" - 13 UNC X 2" Lg.	1
30	67505	FOAM TRIM 1" X 1/8" Thk.	1
31	66423	TRIM SEAL	1
32	67505	FOAM TRIM 1" X 1/8" Thk.	1
33	67505	FOAM TRIM 1" X 1/8" Thk.	1
34	65727	GAZ SPRING	2



Drawing : A67591 - Vacuum Wanderhose Option

ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	67549	FRAME ASSEMBLY	1
2	65502	WANDERHOSE ELBOW	1
3	90051	BOLT HEX. HEAD Ø 1/4" X 20 UNC. X 1/2" Lg.	3
4	90018	LOCK WASHER Ø 1/4"	3
5	65746	WANDERHOSE Ø 4"	1
6	68159	TELESCOPING WANDERHOSE SUPPORT	1
7	65617	WANDERHOSE HANDLE	1
8	8566	CLAMP HOSE 5-1/4"	2
9	90105	SPRING PIN	1
10	68158	STROKE LIMITER	1
11	65734	FOAM, HANDLE	2
12	65629	SPRING WANDERHOSE	1
13	65735	FOAM SHORT WANDERHOSE	1
14	67140	OPTIONAL PORT CLOSING PLATE	1
15	62544	VACUATOR VALVE ID 1	1
16	90146	SCREW ROUND HEAD SQUARE DRIVE 10 - 32 UNF. X 1/2" Lg.	3
17	65717	WANDERHOSE RUBBER END	1

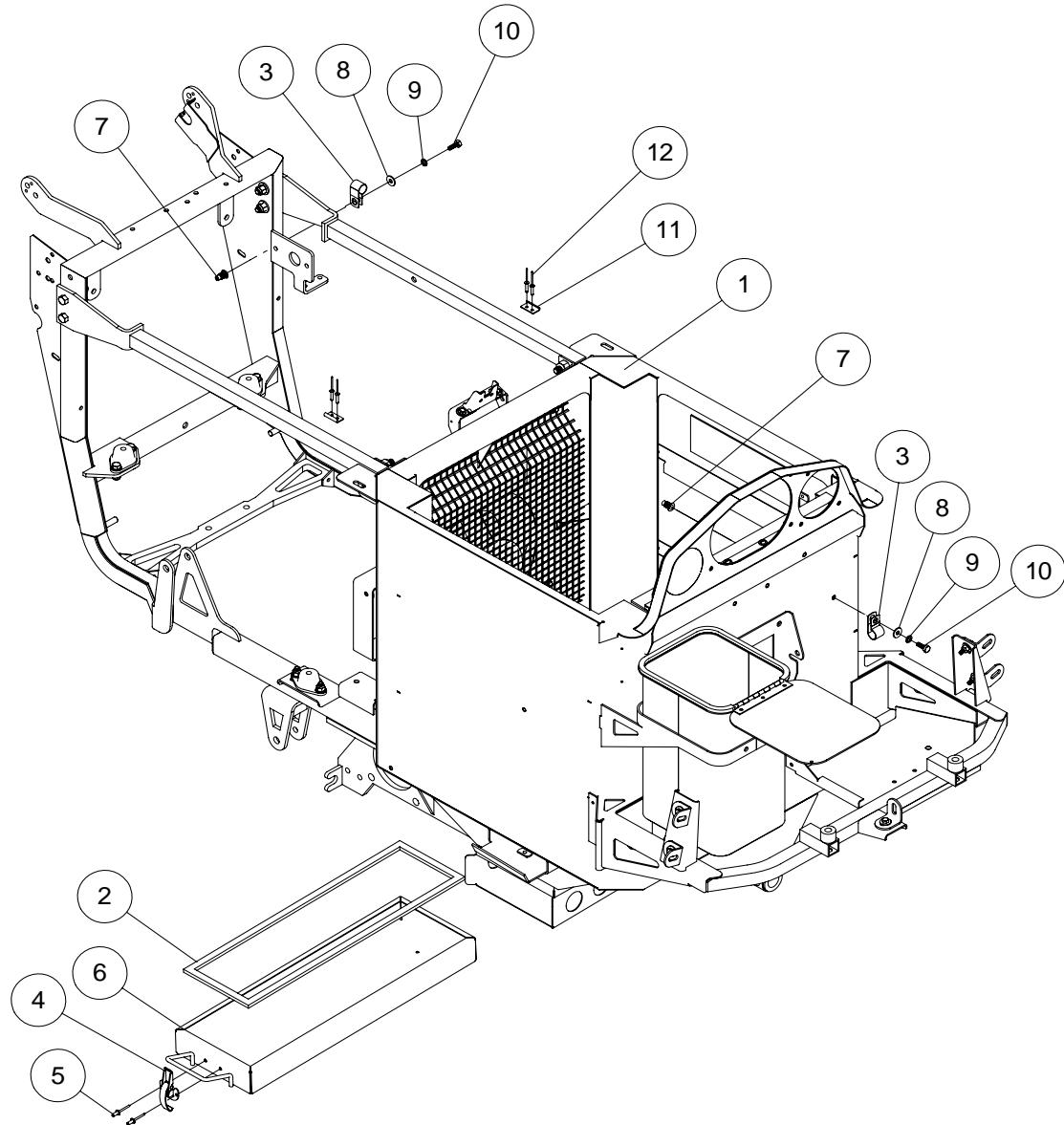
Bill of Material : A67591 - Vacuum Wanderhose Option



Drawing : A67538 - Filters & Trash Basket

ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	67128	BASKET	1
2	65171	FILTER 2 MICRONS (STANDARD EQUIPMENT)	4
3	65724	TRIM SEAL CONTAINER	4
4	66260	KEVLAR LINING SHEET	1
5	27617	LINER SNAP PIN	2
6	65755	COLLECTOR BAG PS300	1

Bill of Material : A67538 - Filters & Trash Basket

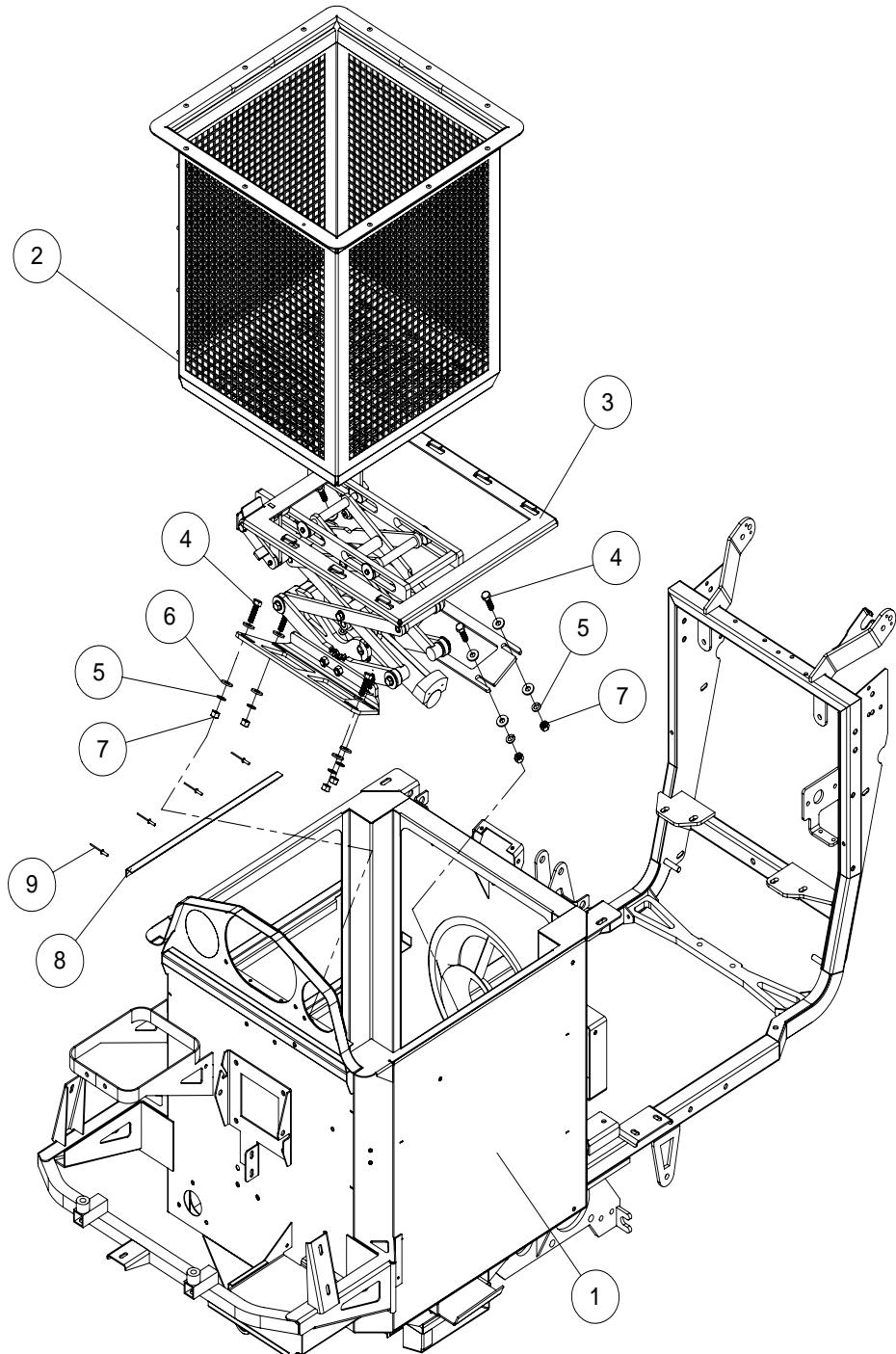


Drawing : A67619 - Dust Bucket

ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	67549	FRAME ASSEMBLY	1
2	66003	DUST BUCKET SEAL	1
3	67019	HOSE CLAMP (CL-13)	2
4	7499	CLAMP	1
5	90074	POP RIVET Ø 3/16 X 3/8" lg	2
6	65314	DUST BUCKET	1
7	90147	RIV NUT 1/4 - 20 UNC	2
8	90004	WASHER Ø 1/4"	2
9	90018	LOCK WASHER Ø 1/4"	2
10	90021	BOLT HEX. HEAD Ø 1/4" - 20 UNC. X 3/4" Lg.	2
11	66067	hing panel keeper plat	2
12	66462	POP-RIVET 3/16 7/8	4

Bill of Material : A67619 - Dust Bucket

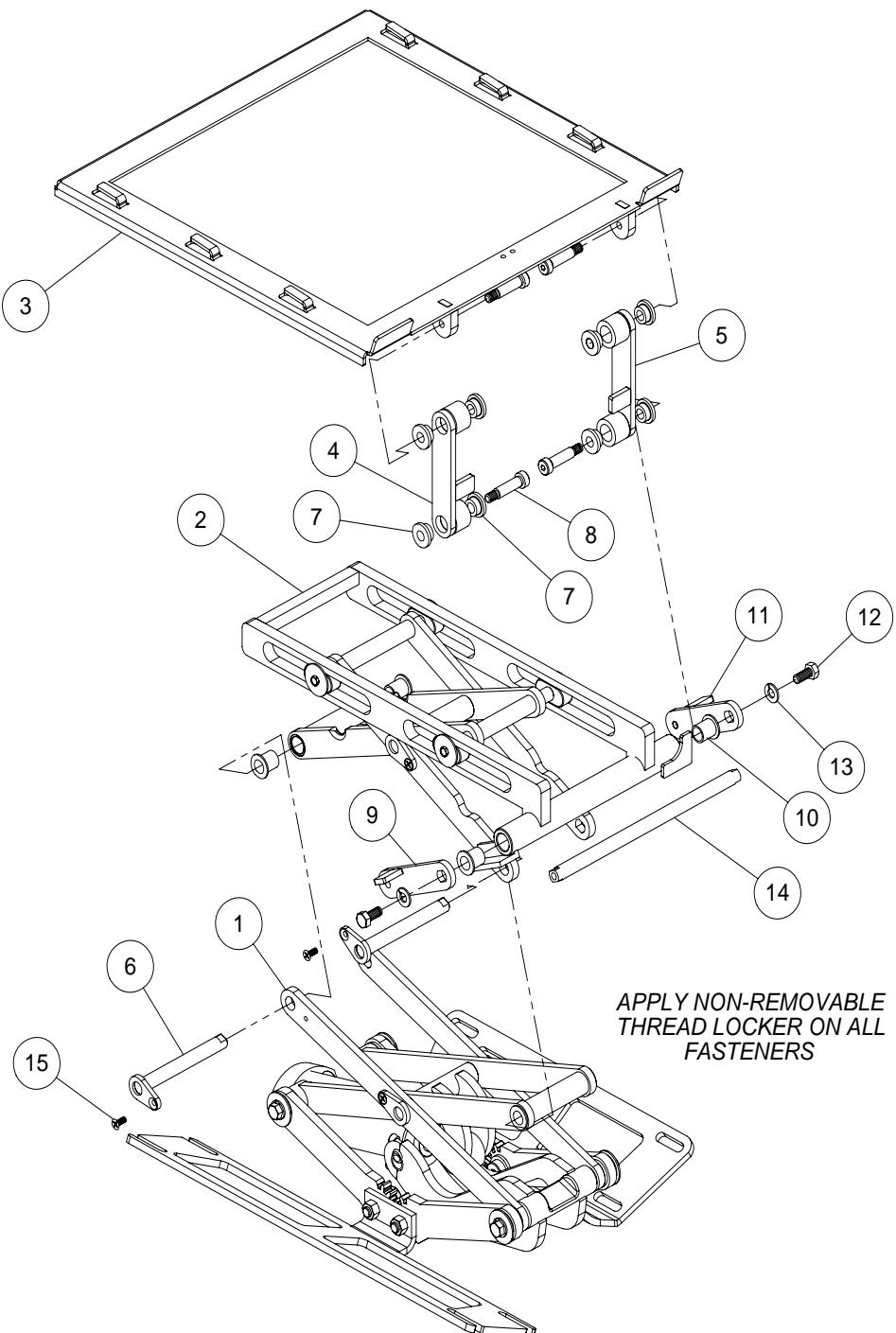
Complete hydraulic side pump for equiped PS300



Drawing : A67777 - Complete Hydraulic Side Pump (Option K67377)

ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	65037	CHASSIS	1
2	67128	BASKET	1
3	(SEE DRAWING A67776)	MECHANICAL COMPONENTS ASSEMBLY (OPTION K67377)	1
4	90191	BOLT HEX HEAD (FULL THREAD) Ø 3/8" X 16 X 1-1/2" lg	8
5	90065	LOCK WASHER Ø3/8"	8
6	90066	WASHER Ø 3/8"	16
7	90093	NUT Ø 3/8" - 16 UNC.	8
8	68026	SKID PLATE ANGLE	1
9	67454	RIVET FOR GUILLOTINE GASKET	4

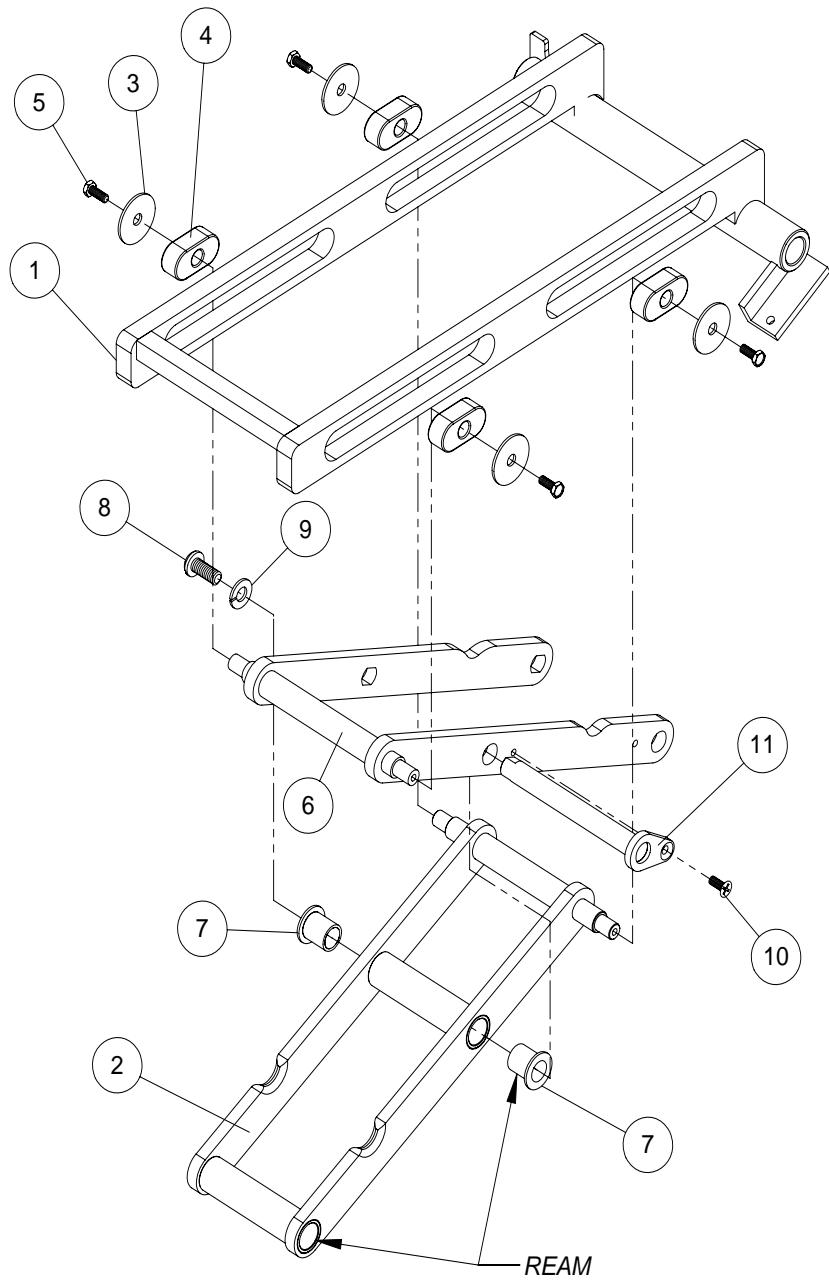
Standard B.O.M : A67777 - Complete Hydraulic Side Pump (Option K67377)



Drawing : A67776 - Mechanical Components Assembly (Option K673677)

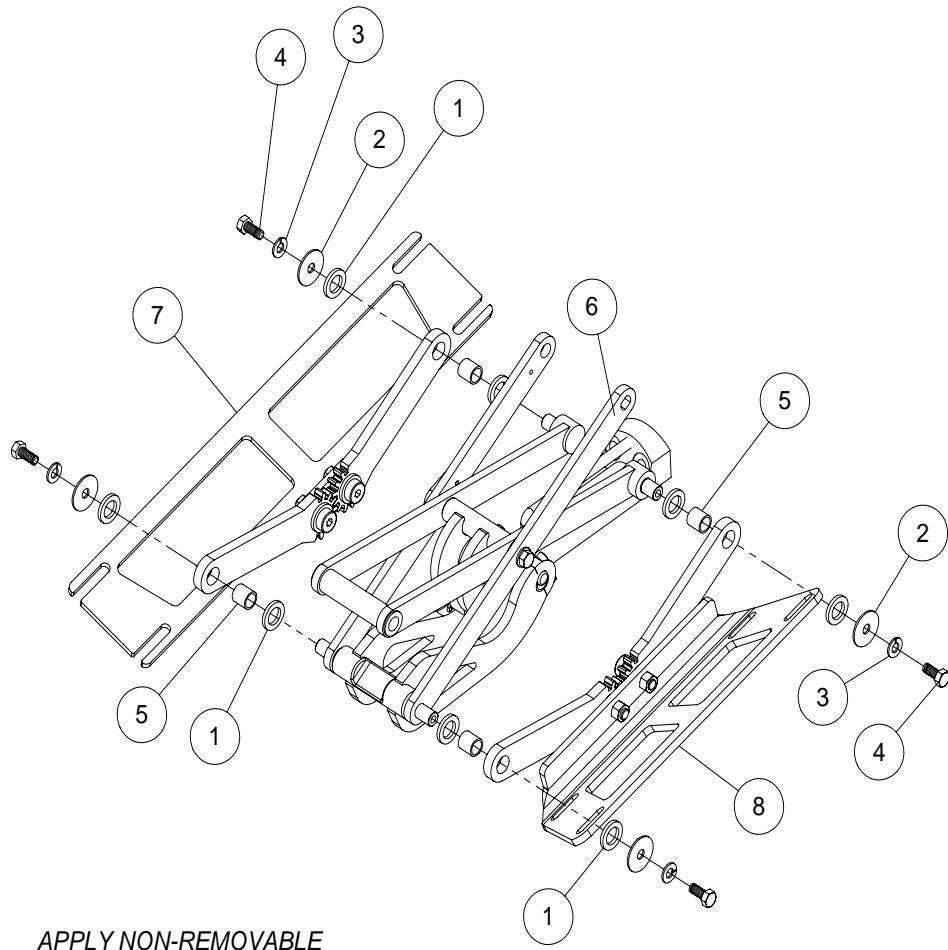
ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	(SEE DRAWING A67774)	LOWER LINKAGES SUB-ASSEMBLY	1
2	(SEE DRAWING A67775)	LINKAGES SUB-ASSEMBLY	1
3	67407	BASKET FRAME ASSEMBLY	1
4	67727	ROTATION ARM RIGHT	1
5	67750	ROTATION ARM LEFT	1
6	67719	PIVOT	2
7	67739	FLANGE BUSHING	8
8	90423	SHOULDER SCREW 3/8 X 1-1/4 (5/16-18)	4
9	67725	ROTATION LINK RIGHT	1
10	65758	BRONZE FLANGE BUSHING Ø 1/2" I.D. X Ø 5/8" O.D. X 3/4" Lg.	4
11	67726	ROTATION LINK LEFT	1
12	90022	BOLT HEX. HEAD Ø 5/16" - 18 UNC. X 3/4" Lg.	2
13	90023	LOCK WASHER Ø 5/16"	2
14	67410	HINGE AXIS	1
15	90413	MACHINE SCREW FLAT Ø 10-32 X 1/2" lg	2

Bill of Material : A67776 - Mechanical Components Assembly (Option K673677)



Drawing : A67775 - Linkages Sub-Assembly (Option K67377)

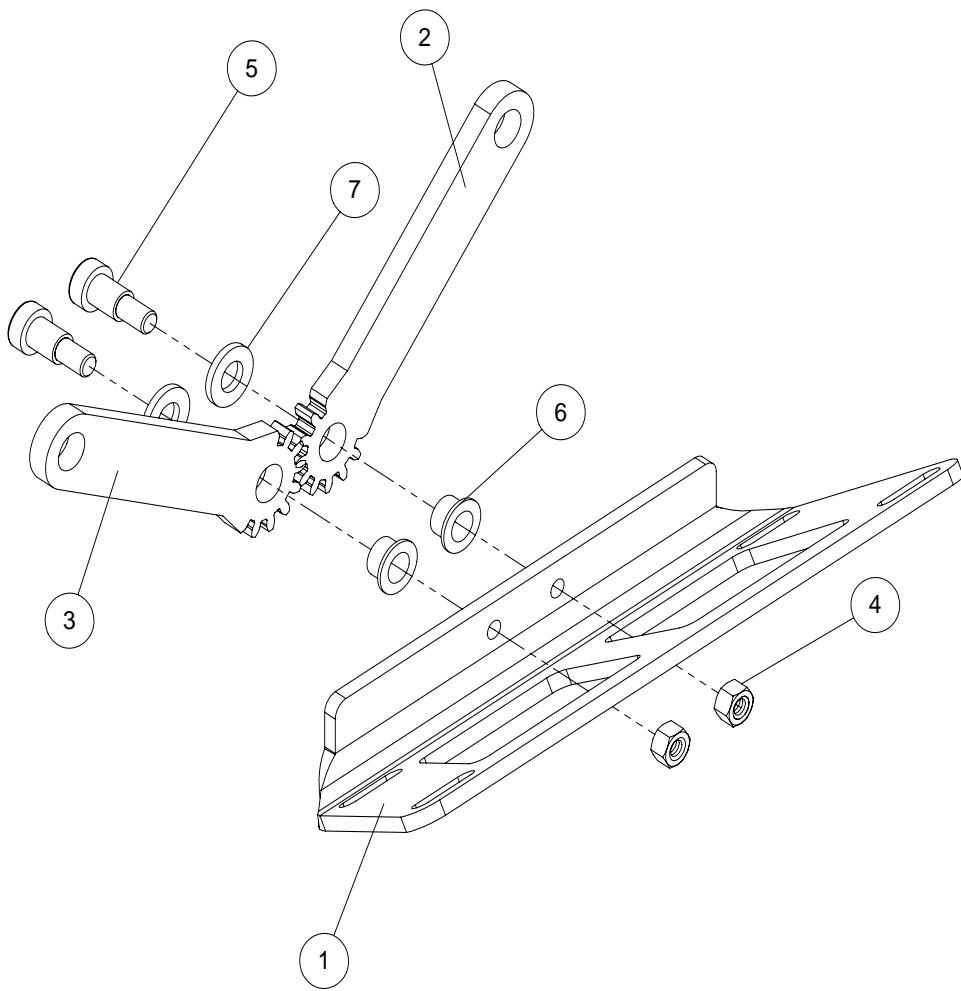
ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	67401	CARRIAGE ASSEMBLY	1
2	67568	INTERIOR TOP LEVER ASSEMBLY	1
3	90496	FENDER WASHER Ø 9/32"	4
4	67572	SKATE	4
5	90070	BOLT HEX HEAD # 10 - 32 UNF X 1/2" Lg.	4
6	67570	EXTERIOR TOP LEVER ASSEMBLY	1
7	65758	BRONZE FLANGE BUSHING Ø 1/2" I.D. X Ø 5/8" O.D. X 3/4" Lg.	2
8	90898	ROUND HEAD CAP SCREW Ø 5/16" - 18 UNC. X 3/4" Lg.	1
9	90023	LOCK WASHER Ø 5/16"	1
10	90413	MACHINE SCREW FLAT Ø 10-32 X 1/2" lg	1
11	67719	PIVOT	1



Drawing : A67774 - Lower Linkages Sub-Assembly (Option K67377)

ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	67545	FLAT BRONZE BUSHING	8
2	90487	STEEL FENDER WASHER Ø 1/4"	4
3	90023	LOCK WASHER Ø 5/16"	4
4	90022	BOLT HEX. HEAD Ø 5/16" - 18 UNC. X 3/4" Lg.	4
5	67543	SLEEVE BEARING	4
6	(SEE DRAWING A67773)	CYLINDER ARM LEVER SUB-ASSEMBLY	1
7	(SEE DRAWING A67772)	LEFT BASE PLATE SUB-ASSEMBLY	1
8	(SEE DRAWING A67771)	RIGHT BASE PLATE SUB-ASSEMBLY	1

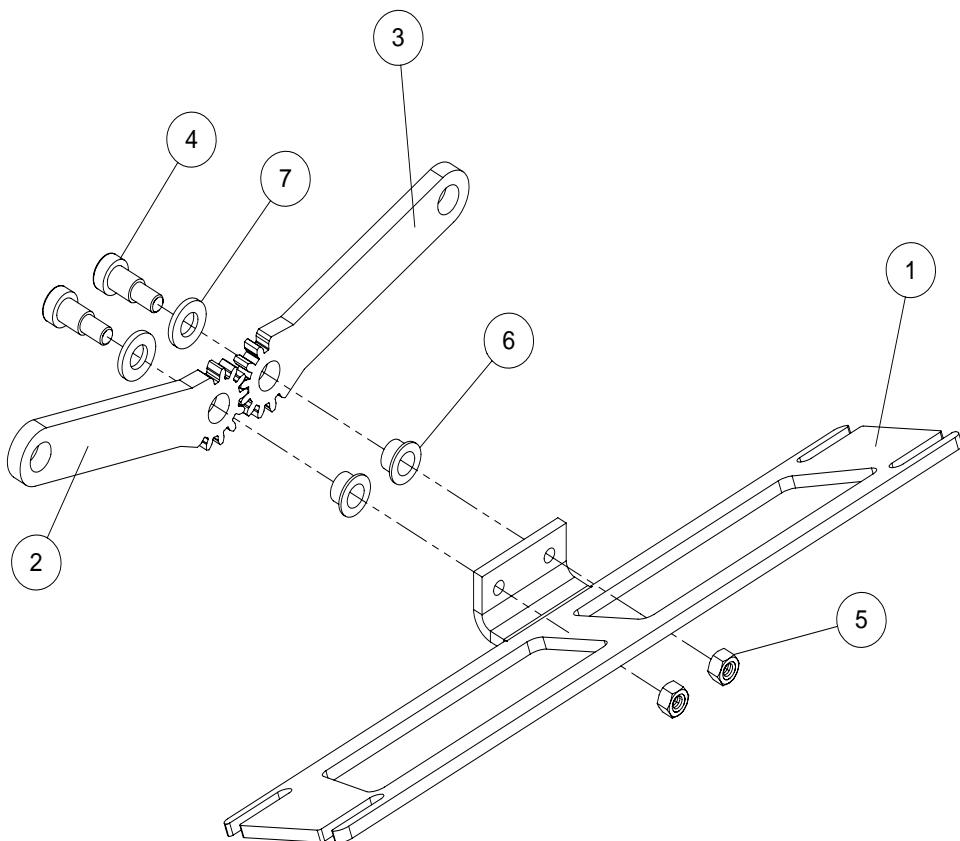
Bill of Material : A67774 - Lower Linkages Sub-Assembly (Option K67377)



Drawing : A67771 - Right Base Plate Sub-Assembly (Option K67377)

ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	67378	MOUNTING PLATE FRONT	1
2	67383	STABILIZING ARM LEFT	1
3	67382	STABILIZING ARM RIGHT	1
4	90093	NUT Ø 3/8" - 16 UNC.	2
5	67546	SHOULDER SCREW 1/2" X 5/8"LG.	2
6	67713	FLANGED TYPE	2
7	68101	THRUST BEARING	2

Bill of Material : A67771 - Right Base Plate Sub-Assembly (Option K67377)

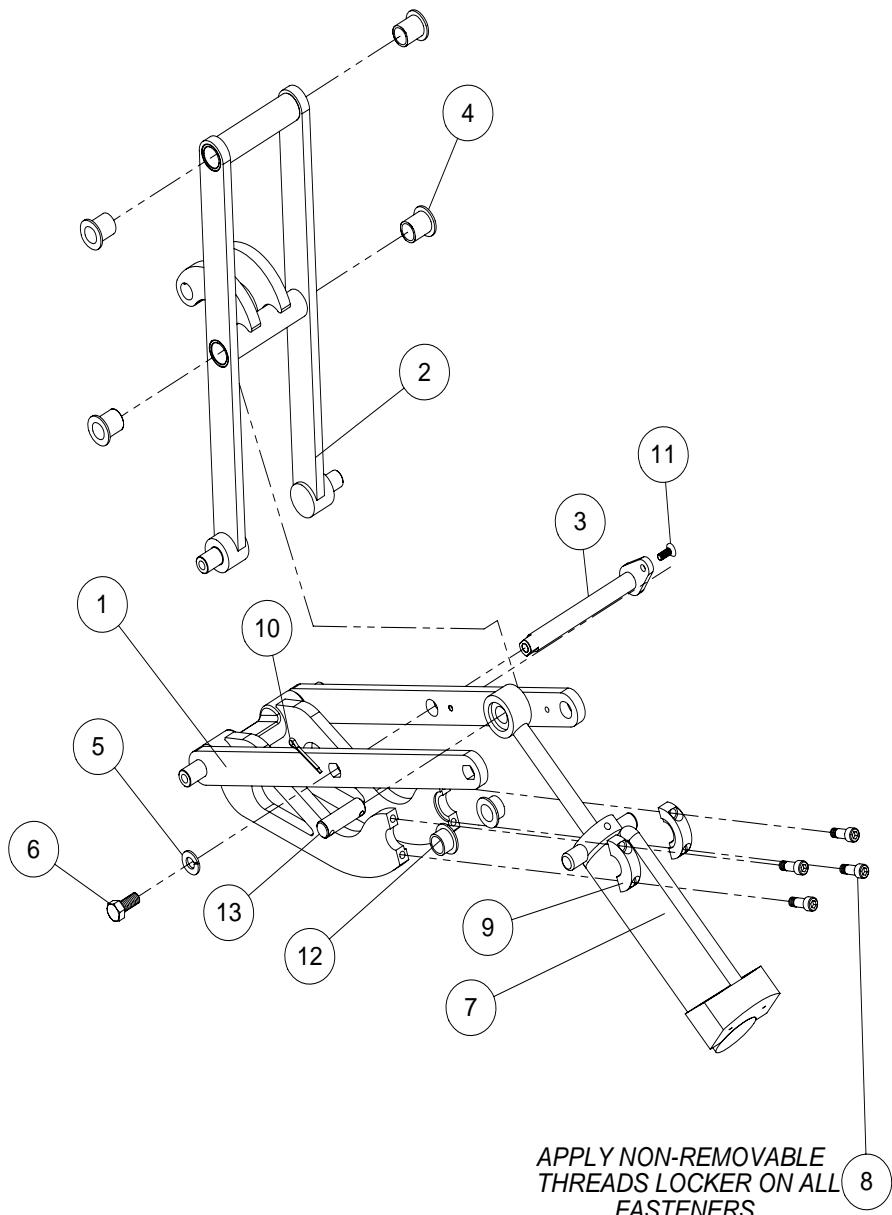


APPLY NON-REMOVABLE
THREAD LOCKING SEALANT
(LOCKTITE # 262 "RED" OR EQUIVALENT)
ON ALL FASTENERS

Drawing : A67772 - Left Base Sub-Assembly (Option K67377)

ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	67379	MOUNTING PLATE REAR	1
2	67383	STABILIZING ARM LEFT	1
3	67382	STABILIZING ARM RIGHT	1
4	67546	SHOULDER SCREW 1/2" X 5/8"LG.	2
5	90093	NUT Ø 3/8" - 16 UNC.	2
6	67713	FLANGED TYPE	2
7	68101	THRUST BEARING	2

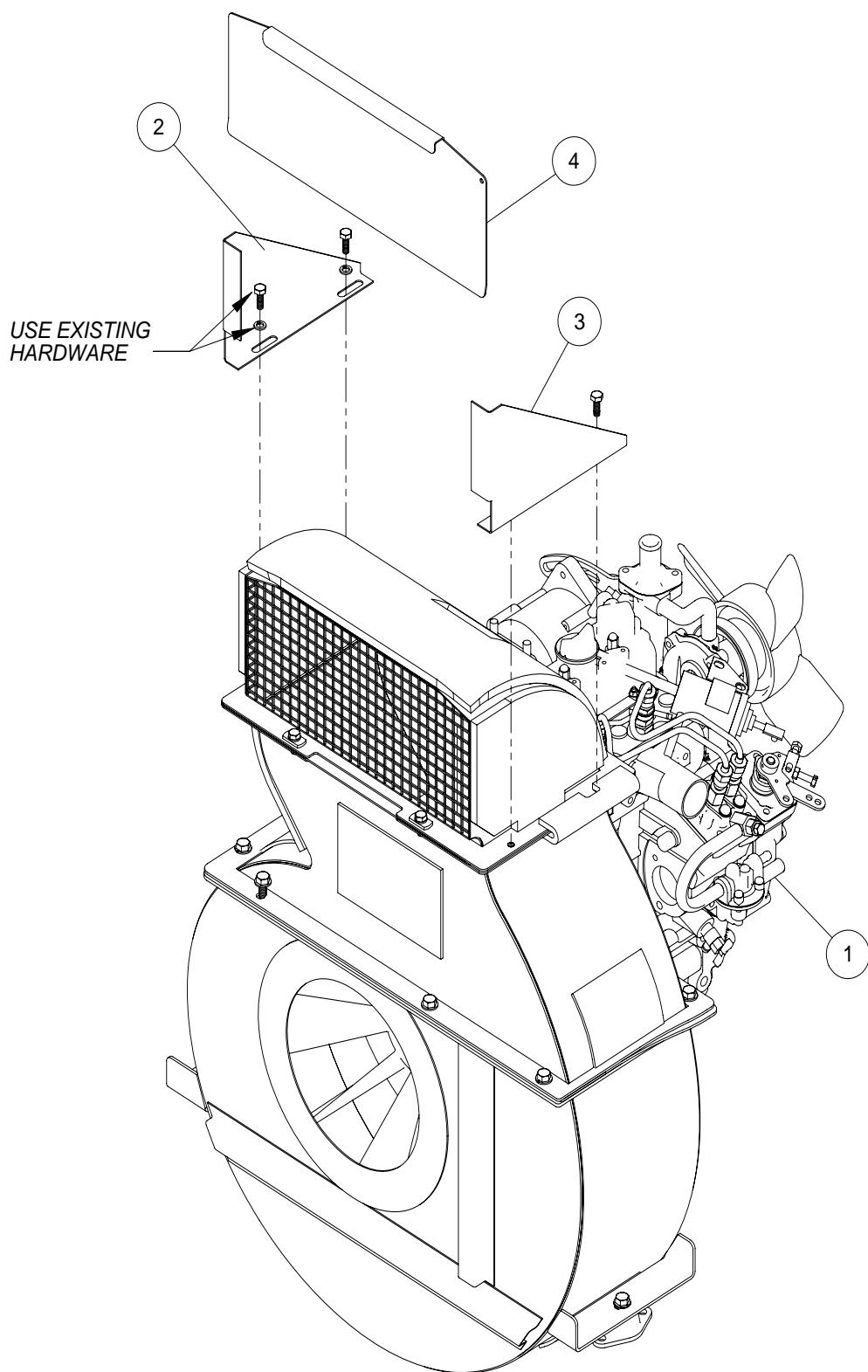
Standard B.O.M. : A67772 - Left Base Sub-Assembly (Option K67377)



Drawing : A67773 - Cylinder Arm Lever Sub-Assembly (Option K67377)

ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	67553	CYLINDER FRAME ASSEMBLY	1
2	67562	CYLINDER LEVER ASSEMBLY	1
3	67719	PIVOT	1
4	65758	BRONZE FLANGE BUSHING Ø 1/2" I.D. X Ø 5/8" O.D. X 3/4" Lg.	4
5	90023	LOCK WASHER Ø 5/16"	1
6	90022	BOLT HEX. HEAD Ø 5/16" - 18 UNC. X 3/4" Lg.	1
7	67748	CYLINDER	1
8	90497	SOCKET HEAD CAP SCREW Ø 1/4" - 20 UNC. X 3/4" Lg.	4
9	67716	SUPPORT CYLINDER BEARING	2
10	90088	CUTTER PIN Ø1/8" X 1" LG	1
11	90413	MACHINE SCREW FLAT Ø 10-32 X 1/2" lg	1
12	67713	FLANGED TYPE	2
13	68181	LOCK SHAFT	1

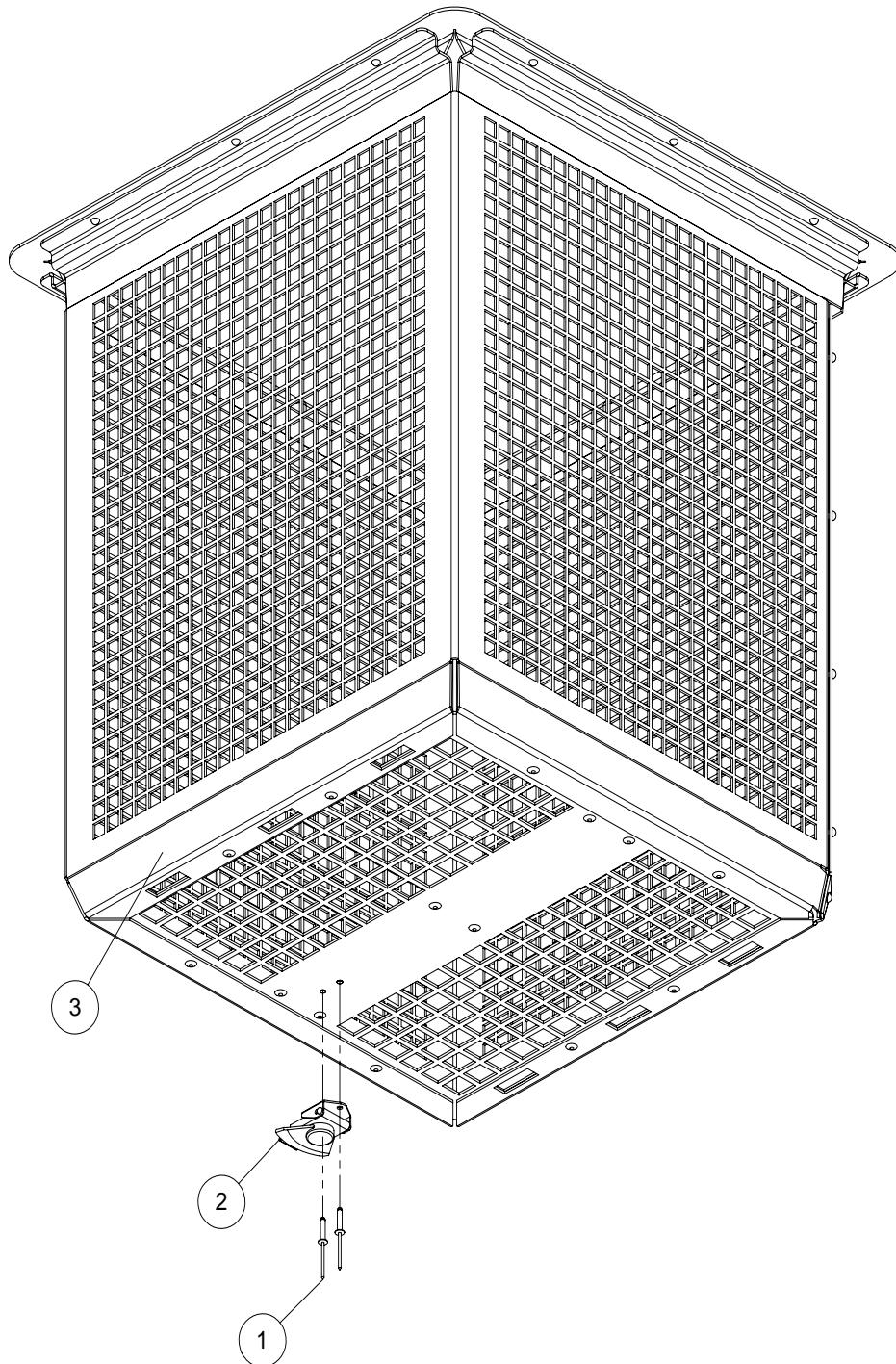
Bill of Material : A67773 - Cylinder Arm Lever Sub-Assembly (Option K67377)



Drawing : A67815 - Manual Shutter For Hydraulic Side Dump (Option K67677)

ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	67548	FAN CASING & ENGINE ASSEMBLY	1
2	67810	SUPPORT PLATE, RIGHT	1
3	67809	SUPPORT PLATE, LEFT	1
4	67808	SHUTTER	1

Bill of Material : A67815 - Manual Shutter For Hydraulic Side Dump (Option K67677)



Drawing : A67820 - Hydraulic Side Dump Basket (Option K67377)

ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	66462	POP-RIVET 3/16 7/8	2
2	66062	HINGED PANEL ROTARY LATCH	1
3	67128	BASKET	1

Bill of Material : A67820 - Hydraulic Side Dump Basket (Option K67377)

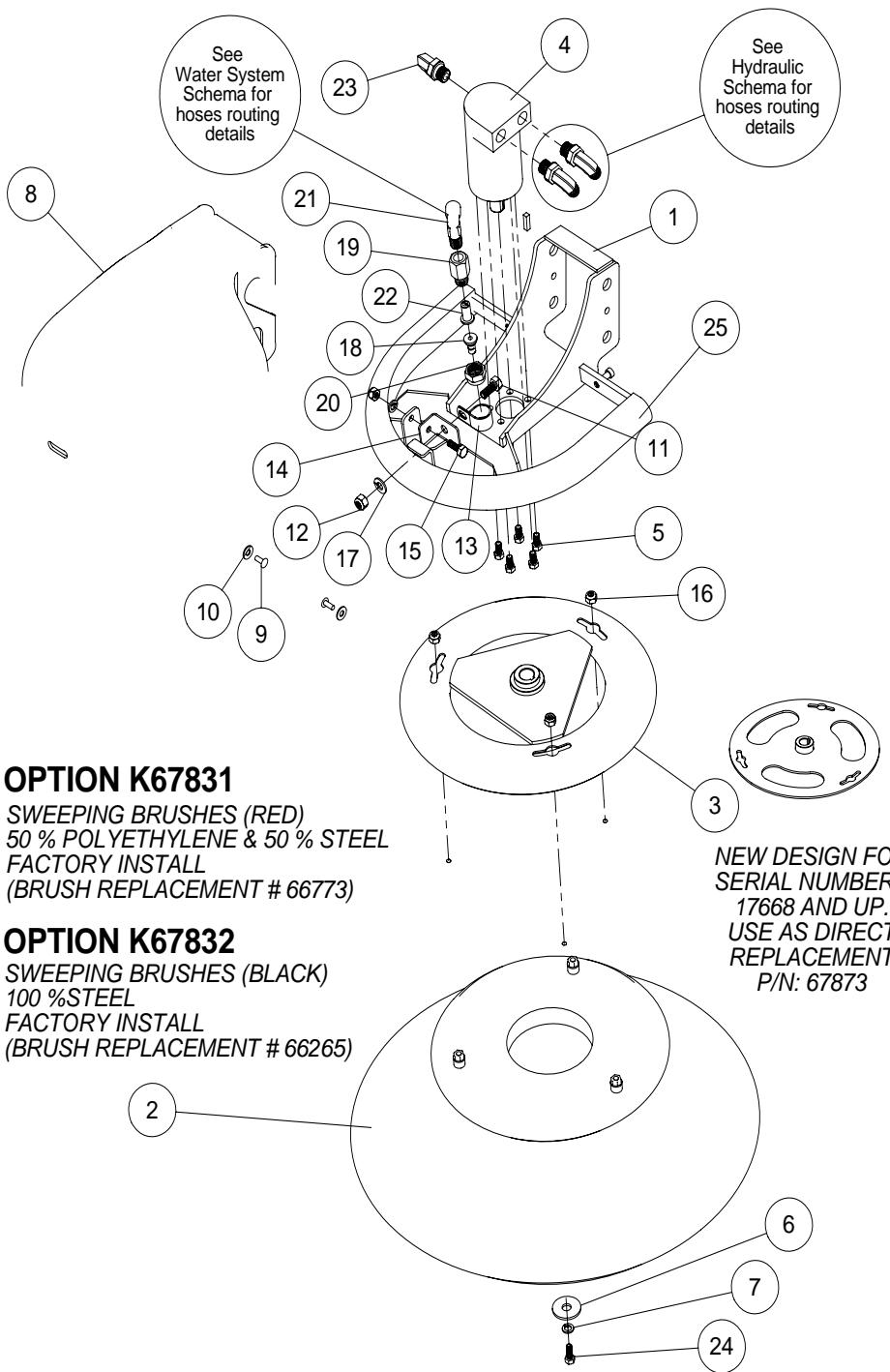
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CHAPTER

Sweeping Section

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Drawing: A67531 - Sweeping Brush Left

ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	65061	BRUSH MOTOR HOLDER LEFT HAND	1
2	65773	BROOM ASSEMBLY	1
3	65536	BROOM QUICK RELEASE	1
4	67320	HYDRAULIC BRUSH MOTOR	1
5	90047	BOLT HEX. HEAD Ø 1/4" - 28 UNF X 1/2" Lg.	5
6	90034	FLAT WASHER Ø 3/8" TYPE B-B	1
7	90018	LOCK WASHER Ø 1/4"	2
8	65903	BRUSH COVER	1
9	90049	RIVET Ø 3/16" X 1/2" Lg.	2
10	90005	WASHER # 10	2
11	90022	BOLT HEX. HEAD Ø 5/16" - 18 UNC. X 3/4" Lg.	1
12	90000	LOCK NUT Ø 5/16" - 18 UNC.	1
13	27668	HOSE CLAMP (CL-06)	1
14	66619	WATER JET ANGLE	1
15	90021	BOLT HEX. HEAD Ø 1/4" - 20 UNC. X 3/4" Lg.	1
16	90020	LOCK NUT Ø 1/4" - 20 UNC	4
17	90023	LOCK WASHER Ø 5/16"	1
18	65855	WATER SPRAY NOZZLE TIP	1
19	66657	NOZZLE BODY	1
20	65854	WATER SPRAY NOZZLE TIP RETAINER	1
21	66658	WATER FITTING 90° (Pipe-04/Barb-04)	1
22	66656	WATER JET STRAINER	1
23	25454	HYD. FITTING 90° (MORB-06/MJIC-04)	3
24	90050	HEX BOLT Ø 1/4" - 28 UNF X 5/8" Lg.	1
25	66363	BRUSH GURARD BUMBER	1
26	68011	REPLACEMENT KEY FOR BRUSH MOTOR	1

Standard B.O.M.: A67531 - Sweeping Brush Left